

# ● PRINTER RUSH ● (PTO ASSISTANCE)

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REV 10/04



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Bib Data Sheet

**CONFIRMATION NO. 4102** 

SERIAL NUMB 09/230,623	BER	FILING OR 371(c)	Ç	CLASS 426	GROUP ART UNIT 1761		ATTORNEY DOCKET NO. P98.3235					
STEPHEN MAY, SAINT JOSEPH, MO; STEVEN E. DINGMAN, SAINT JOSEPH, MO; LUZ RAYNER, SAINT JOSEPH, MO;  *** CONTINUING DATA ******************************  This application is a 371 of PCT/EP97/03883 07/17/1997 which claims benefit of 60/022,445 08/06/1996 and claims benefit of 60/036,731 01/24/1997  *** FOREIGN APPLICATIONS ************************************												
Foreign Priority claimed				STATE OR COUNTRY MO	SHEETS DRAWING		TOTAL CLAIMS 10		INDEPENDENT CLAIMS 2			
ADDRESS 29157												
TITLE MULTI-LAYERED CANNED PET FOOD												
RECEIVED	No	FEES: Authority has been given in Paper No to charge/credit DEPOSIT ACCOUNT No for following:				All Fees  1.16 Fees (Filing)  1.17 Fees (Processing Ext. of time)  1.18 Fees (Issue)  Other  Credit						

### PCT/EP97/03883

## 300 Ree'd PCT/PF0 28 JAN 1999

### Multi-Layered Canned Pet Food

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#### Field of the Invention

This invention relates to a canned pet food product which contains layers of different appearance and texture. The invention also relates to a process for producing the canned pet food product.

### Background to the Invention

Canned pet foods are traditionally available in two forms; meat loafs and chunk-type products. The meat loafs are particularly well known. They are usually prepared by comminuting raw meat material and mixing it with water, salt, spices, curing agents, gelling agents and, if necessary, fats to provide a batter. The batter is then heated. The heated batter is then filled into cans to form, after retorting and cooling, a meat loaf.

These meat loaf products are popular because they are easily manufactured, readily digested, very palatable to animals, and are readily formulated to contain necessary nutrients and trace elements. However they are in the form of a uniform, homogeneous mass which lacks the striated and chunky appearance of meat. This may be a disadvantage for pet foods since a meat-like appearance can greatly enhance consumer acceptability.

The chunk-type products overcome this difficulty since they are formulated emulsions which simulate the appearance of meat. One example of these formulated emulsions is described in US patent 4,781,939. The formulated meat emulsion described in the patent is produced by first forming a meat emulsion from a meat source. Dry ingredients such as dry proteinaceous materials (for example wheat gluten and soy flour), vitamins, minerals and the like are then mixed into the meat emulsion to provide a viscous emulsion. The viscous emulsion is then run through a high-speed emulsion mill in which the emulsion is rapidly heated to a temperature in the range of 102°C to 118°C. The emulsion leaving the emulsion mill is fed to a holding tube where the protein in the emulsion coagulates to form a solid emulsion product. This solid emulsion product is then cut into chunks. The chunks are highly striated and resemble natural meat chunks in appearance and texture.

Another example of these formulated emulsions is disclosed in US patent 5,132,137. However, in this process the viscous emulsion is heated to a temperature of 40 to 70°C in the emulsion mill; which is much lower than that in the process disclosed in US patent 4,781,939. The heated emulsion takes longer to coagulate and is therefore held in a holding tube for a longer time. The

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This application is a provision of serial number 60/022445 filed August

and a provision of serial number 60/036731 filed January 24,1997